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(71) Applicant (for all designated States except US): **FABIO PERINI S.P.A.** [IT/IT]; Zona Ind.le P.L.P. Mugnano Sud, I-55100 Lucca (IT).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **NENCIONI, Giovanni** [IT/IT]; Via del Giardino 66/F, I-56019 Vecchiano,

Pisa (IT). **GELLI, Mauro** [IT/IT]; Via del Marginone 24, Fraz. Pieve S. Paolo, I-55066 Capannori (Lucca) (IT).

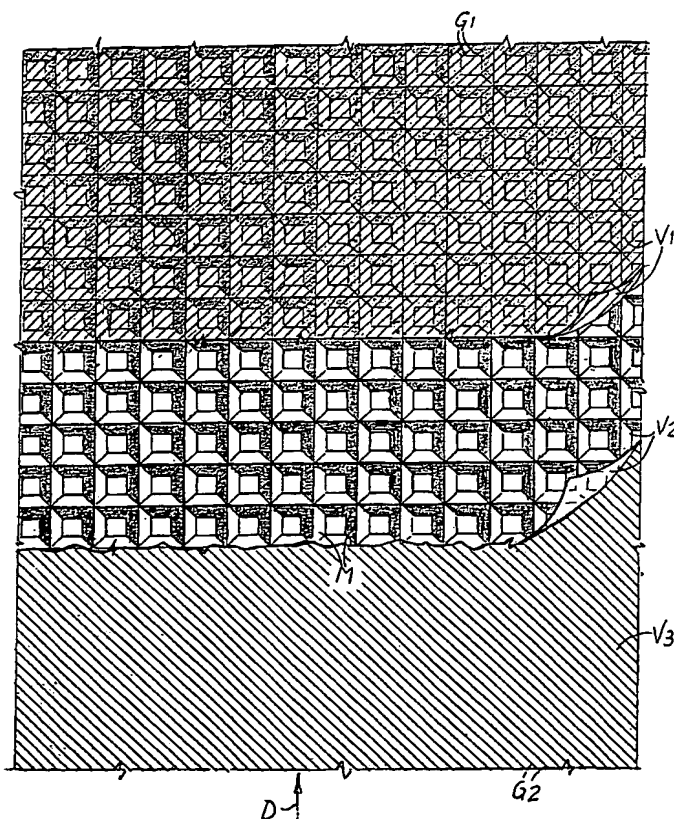
(74) Agents: **MANNUCCI, Michele** et al.; Ufficio Tecn. Ing A. Manucci S.R.L., Via della Scala, 4, I-50123 Firenze (IT).

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(54) Title: **COMPOSITE PAPER SHEET MATERIAL AND METHOD FOR PRODUCTION THEREOF**



(57) Abstract: The paper sheet material comprises at least a first ply (V1) and a second ply (V2), coupled together by a glue. The first ply has a first embossing according to lines inclined with respect to a first longitudinal edge of the material, and the second ply is printed with a decorative pattern. The decorative motif (M) has shading simulating a relief three-dimensional design.



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